The 11th Symposium on Accelerator Science and Technology, Harima Science Garden City, 1997

# **B**, τCharm, and φ Factories

Shin-ichi KUROKAWA KEK, High Energy Accelerator Research Organization 1-1 Oho, Tsukuba-shi, Ibaraki-ken, 305 JAPAN

### Abstract

Electron-positron collider type particle factories, B-Factory,  $\tau$ Charm Factory, and  $\phi$  Factory, aim at achieving a high luminosity in a range of 5 x  $10^{32}$ cm<sup>-2</sup>s<sup>-1</sup> to  $10^{34}$ cm<sup>-2</sup>s<sup>-1</sup>. This goal requires storing large currents, 0.5 A to 5 A, in rings by distributing them into large number of bunches. To avoid unnecessary collisions, all factories adopt two-ring scheme, where electrons and positrons are stored in different rings. One  $\phi$  Factory, DA $\Phi$ NE is now being commissioned and two asymmetric-energy B-Factories, KEKB and PEP-II, now under construction, will be completed by the end of 1998. IHEP, Beijing, expects R&D of its  $\tau$ Charm Factory, BTCF, to be approved soon.

## 1 Introduction

A factory is an accelerator facility that is optimized to produce some kind of particles copiously for high-energy physics studies. All factories now being constructed or planned are electron-positron colliders and named after the particles they produce. B-Factory is tuned to produce Bmesons,  $\tau$ Charm Factory  $\tau$ -leptons and J/ $\psi$  particles, and  $\phi$ Factory  $\phi$  mesons. The energy of beams in these factories are mainly determined by the mass of particles they produce. Figure 1 shows the hadronic cross section and expected number of events per year for factories with a luminosity of 10<sup>33</sup>cm<sup>-2</sup>s<sup>-1</sup>. The event rate at B-Factory is two orders of magnitude lower than that of  $\tau$ Charm and  $\phi$  Factories: therefore. B-Factory demands the highest luminosity among factories, namely,  $3 \times 10^{33}$  cm<sup>-2</sup>s<sup>-1</sup> to  $10^{34}$  cm<sup>-2</sup>s<sup>-1</sup>, whereas that of  $\tau$ Charm and  $\phi$  Factories is around 5 x  $10^{32}$ cm<sup>-2</sup>s<sup>-1</sup> to  $10^{33} \text{ cm}^{-2} \text{s}^{-1}$ . In this paper two B-Factories, KEKB at KEK[1], PEP-II at SLAC[2], Tharm Factory, BTCF at IHEP, Beijing[3], and  $\phi$  Factory, DA $\Phi$ NE at Frascati[4], are discussed. Figures 2,3,4, and 5 show layouts of these factories. Table 1 summarizes basic parameters of these factories.



# Fig. 1 Cross section and events per year for factories.

-9-

The 11th Symposium on Accelerator Science and Technology, Harima Science Garden City, 1997





Fig. 5 Layout of DA $\Phi$ NE and its injector.

Fig. 6 Principle of crab crossing.

Non-Crab crossing scheme

	KEKB	PEP-II	BTCF(high luminosity)	DAΦNE
luminosity (10 <sup>33</sup> cm <sup>-2</sup> s <sup>-1</sup> )	10	3	1	0.5
number of rings	2	2	2	2
number of interaction points	1	1	1	2
symmetric/asymmetric energy collision	asymmetric	asymmetric	symmetric	symmetric
circumference (m)	3016	2199	385	97.7
beam energy (GeV)	$8 (e^{-})/3.5(e^{+})$	$9(e^{-})/3.1(e^{+})$	1.5-2.5	0.51
total current per beam (A)	$1.1(e^{-})/2.6(e^{+})$	$1.0(e^{-})/2.14(e^{+})$	0.57	5.24
number of bunches	5000	1658	86	120
bunch spacing (m)	0.59	1.14	3.78	0.81
crossing angle (mrad)	2 x 11	0	2 x 2.6	2 x 12.5
beam-beam tuneshift $\xi_x/\xi_y$	0.039/0.052	0.03/0.03	0.04/0.04	0.04/0.04
β-function at IP $β_x * / β_y *$ (cm)	33/1	50/1.5(e <sup>+</sup> ) 67/2.0(e <sup>-</sup> )	65/1	450/4.5
RF frequency (MHz)	508.887	476	476	368.25
type of cavity <sup>1)</sup>	NCC,SCC	NCC	SCC	NCC
detector	BELLE	BaBar		KLOE, FINUDA

Table 1Main parameters of factories

1) NCC and SCC stand for normal conducting cavity and superconducting cavity, respectively.

# 2 High luminosity and large stored current

The luminosity of an electron-positron collider is given

by

$$L = 2.2 \times 10^{34} \xi (1+r) \left( \frac{E \cdot I}{\beta_v^*} \right)$$

where L stands for luminosity in cm<sup>-2</sup>s<sup>-1</sup>,  $\xi$ , beam-beam tuneshift, r, the ratio of vertical beam size to horizontal beam size at the collision point, I, beam current in A, E, beam energy in GeV, and  $\beta_{\nu}^{*}$ , beta-value at the interaction point.

All factory designs assume that the beam-beam tuneshift  $\xi$  is between 0.03 and 0.05 and  $\beta_y^*$  between 1 and 5 cm. They also adopt a flat-beam scheme where *r* is of the order of a few %. Since the luminosity is inversely proportional to the beam energy, lower-energy factories require higher currents. If, we assume, for example,  $L=10^{33}$  cm<sup>-2</sup>s<sup>-1</sup>,  $\xi=0.03$ , and  $\beta_y^*=1$  cm, and use typical energy of B (5 GeV),  $\tau$ Charm (1.5 GeV) and  $\phi$  (0.5 GeV) Factories, we find that we need to store 0.30 A for B-Factory, 1.0 A for  $\tau$ Charm Factory, and 3.0 A for  $\phi$  Factory. High-energy colliders can achieve higher luminosity with relatively lower currents.

These large currents should be achieved with multibunch beam storage in rings. If we store n bunches of electrons and positrons in a ring, these bunches collide at 2 xn points along the ring. Almost all of these collisions except at interaction points are unnecessary. The simplest way to avoid these unnecessary collisions is to use two rings: one for electrons and the other for positrons. All factories adopt this two-ring scheme. Electrons and positrons collide at one interaction point (IP) at KEKB, PEP-II, and BTCF, and at two IPs at DA $\Phi$ NE.

## **3** Coupled-bunch instabilities

Under high-current and large number of bunches stored in factories, coupled-bunch oscillation grows quickly, since bunches couple to each other through wakes produced by bunch-environment (RF cavities and vacuum components) interactions. In order to prevent these instabilities, HOM(higher-order mode)-free RF cavities and smooth vacuum components should be used. All factories use single-cell, single-mode cavities, either normal conducting (KEKB, PEP-II, and DAΦNE) or superconducting (KEKB, and BTCF) [5]. KEKB uses normal conducting cavities called ARES [6] for its positron ring, and both ARES and single-cell, single-mode superconducting cavities[7] for its electron ring. In October and November 1996 a prototype superconducting cavity for KEKB was beam-tested at the accumulation ring of TRISTAN[8]. The cavity could store 573 mA at 2.5 GeV. This current is about a half of the KEKB electron ring and the same as that of BTCF.

At KEKB and PEP-II, high stored current in a ring excites coupled-bunch instabilities due to not only HOMs but also fundamental mode of RF cavities. The coupled-bunch instability becomes extremely strong, and the growth time of which is of the order of a few 10  $\mu$ sec. The mechanism of this instability is the following. An RF cavity should be matched to its power source (klystron) to prevent reflection of RF power. The beam through the cavity excites RF field which is not in phase with the RF

field from the power source and destroys the matching condition. By changing the resonant frequency of the cavity by a small amount,  $\Delta f$ , this matching is restored again. This  $\Delta f$  is called the detuning frequency and is inversely proportional to the stored energy of the cavity.

At the positron ring of PEP-II, this detuning frequency is nearly equal to the revolution frequency. If the same type of cavities were used also at KEKB, the detuning frequency would become twice as large as the revolution frequency at the positron ring of KEKB. When we increase the stored current in a ring, the peak of the RF impedance approaches to and passes the mode frequency of anti-damping coupled-bunch modes; these modes are strongly excited.

To circumvent the instability, KEKB and PEP-II adopt different approaches: KEKB uses large-stored energy cavities ARES to make  $\Delta f$  small compared to the revolution frequency, whereas PEP-II's method is to use direct RF feedback and feedback through a comb filter to lower the impedance of the cavity at the anti-damping coupled-bunch mode frequencies.

The difference of the circumferences of rings of factories make this situation differ from each other. Larger rings (KEKB and PEP-II) have severe problems, whereas this instability is of no concern for BTCF and DA $\Phi$ NE that has only shorter circumferences, where the detuning frequency is small compared to the revolution frequency.

### **4** Photo-electron and fast-ion instabilities

Two new types of coupled-bunch instabilities may be serious to B-Factories and  $\tau$ Charm Factory: one is the photo-electron instability(PEI) and the other fast-ion instability(FII).

PEI is a serious concern for positron rings. Positrons stored in a ring emit synchrotron lights, which then hit the inner wall of vacuum ducts and produce photoelectrons. These electrons are attracted by beam potentials and move toward the beam. Although the electrons stay in a vacuum pipe only short period ( a few 10 nsec) and are absorbed quickly, continuous production and absorption result in somewhat equilibrium distribution of electrons around the beam. This electron cloud acts as a source of wake and excites a coupled-bunch instability. Vertical oscillation of bunches is excited. The growth time of the instability may be shorter than 1 msec at KEKB. PEI was first observed at Photon Factory ring of KEK[9] and confirmed by an experiment at BEPC by IHEP-KEK collaboration[10].

FII[11,12,13] is a serious concern for electron rings. A bunch train in a ring ionizes residual gas and creates ions. These ions are accumulated rapidly within a bunch train. If a bunch in the head of the train start to oscillate due to some disturbances, the oscillation couples resonantly to that of trailing bunches through ions and grows along the bunch train. In a flat beam case, vertical oscillation of bunches are excited. Linear theory predicts that the growth time of this instability at KEKB and PEP-II is of the order of 1 msec. Note that this instability is different from ion trapping. In factories, ions created by a bunch train are cleared in a bunch gap. Ions are not continuously trapped and the first bunch in the train always sees fresh gas. Two experiments done at LBL[14] and KEK[15] detected this instability.

Bunch-by-bunch beam feedback systems have a capability of damping transverse coupled-bunch instabilities with 1 msec or faster damping time and are expected to cure the instabilities.

# 5 Asymmetric energy collisions at B-Factories

KEKB and PEP-II, are asymmetric energy electronpositron colliders. The energies of electrons and positrons are different (3.5 GeV positrons and 8 GeV electrons at KEKB and 3.1 GeV positrons and 9 GeV electrons at PEP-II). Electrons have higher energy than positrons in order to avoid ion trapping, which becomes much serious at low energies. Positron ring, therefore, is called low-energy ring (LER) and electron ring high-energy ring (HER).

In symmetric energy collision of 5.3 GeV electrons and positrons, such as at CESR, B-mesons and anti B-mesons are produced at rest and decay at the point where they are created. Identification of B or anti B-mesons is impossible. B-mesons and anti B-mesons produced in an asymmetric energy collider move toward the direction of incoming electrons and travel a few 100  $\mu$ m before decaying into secondary particles. By detecting these secondary particles, we can identify B and anti B-mesons. This is of vital importance to KEKB and PEP-II that aim at detecting CPviolation effect, which is a subtle difference of behavior between particles and anti-particles. BELLE detector[16] surrounds the IP of KEKB and BaBar detector[17] that of PEP-II.

BTCF and DA $\Phi$ NE are symmetric energy colliders: the energy of electrons and positrons is the same.

#### 6 Interaction regions

Electrons and positrons are made to collide at IP and should be separated into different rings after the collision. Finite-angle crossing scheme is attractive, since it separates beams naturally. KEKB, BTCF and DA $\Phi$ NE adopt this scheme. Crossing angles of KEKB, BTCF and DA $\Phi$ NE are ±11 mrad, ±2.3 mrad, and ±12.5 mrad, respectively. Without crossing at angle, electric separators should be used to separate beams at symmetric energy colliders, and separation dipole magnets at asymmetric energy colliders. PEP-II uses separation dipole magnets and beams collide head-on.

Synchrobetatron resonances may be excited by an finite-angle collision, where beam-beam force felt by a particle in a bunch differs according to not only its transverse position but also its longitudinal position. This dependence on particle's longitudinal position makes transverse and longitudinal motion of bunches couple to each other and excites synchrobetatron resonances.

-12-

At KEKB, extensive simulation study showed that there still remained ample areas in a  $v_x$ - $v_y$  diagram where no reduction of luminosity took place. This is encouraging; however, KEKB people are now developing crab cavities as a fall-back option. Figure 6 illustrates principle of crab crossing[18, 19]. Incoming bunches are tilted by a crab cavity and collide head-on in a center-of-mass frame at IP. Outgoing bunches are tilted-back by another crab cavity. Crab cavities should be superconducting to supply enough voltage necessary for these kicks.

KEKB, PEP-II and BTCF have small  $\beta_y^*$  of 1 - 2 cm at IP. To achieve this value, final focus quads should be located inside the detector under the detector solenoid filed. The use of ordinary iron magnets are precluded; either superconducting or permanent magnets should be used. Permanent separation magnets and final focus quads are used in PEP-II, where as superconducting anti-solenoids and final focus quads are installed in KEKB. Antisolenoids effectively cancel out the solenoid field of the detector and simplify coupling correction. BTCF will use superconducting doublets as its final focus magnets.

#### 7 τCharm Factory, BTCF

Although a few TCharm Factories were ever planned in the world, only one tCharm Factory project, BTCF, Beijing TauCharm Factory at IHEP, Beijing, is alive. Feasibility study of this factory has been completed and the institute expects its R&D to be approved soon. BTCF is planned to have three modes of operation: (1) high-luminosity mode, (2) longitudinal- polarization mode, and (3) monochromator mode. High-luminosity mode tries to reach  $10^{33}$  cm<sup>-2</sup>s<sup>-1</sup> at 2 GeV, whereas the longitudinal polarization mode aims at storing longitudinally polarized beams at 1.8-2.0 GeV with somewhat lower luminosity for the search of the CP violation in  $\tau$ -decays. The monochromator modes aims at increasing the event rate at  $J/\psi$  energy (1.55 GeV) by reducing the spread in the center of mass energy. This is obtained by using opposite large dispersion values of two beams at the IP. The luminosity of this mode will be  $10^{32}$  cm<sup>-2</sup>s<sup>-1</sup>.

# **δ** φ Factory DAΦNE

DAΦNE has two IPs. One IP is surrounded by KLOE[20], the main physics motivation of which is the observation of direct CP-violation in  $K_L$  decays, i.e. the measurement of  $\epsilon'/\epsilon$  with accuracy in  $10^{-4}$  range. To achieve this goal, a luminosity of  $5 \times 10^{32} \text{cm}^{-2} \text{s}^{-1}$  is required. The other IP of DAΦNE is assigned to a smaller size detector, FINUDA[21], for study of hypernuclei formation and decay.

#### 9 Perspectives

DAΦNE has just started its commissioning and two B-Factories, KEKB and PEP-II, will be commissioned in 1998. BTCF needs a 3-4 year R&D period and the construction will start early next century at the earliest. BTCF will be able to learn experiences gained by DA $\Phi$ NE, KEKB, and PEP-II and construction will be done on the basis of these factories.

## References

- [1]KEKB B-Factory Design Report, KEK Report 95-7, August 1995.
- [2]PEP-II An Asymmetric B Factory, SLAC-PUB-5379, June 1993.
- [3]Feasibility Study Report on Beijing Tau-Charm Factory, IHEP-BTCF Report 03, October 1996.
- [4]G. Vignola and the DA $\Phi$ NE Project Team, DA $\Phi$ NE, the First  $\Phi$ -Factory, Proceedings of EPAC96, pp.22-26.
- [5]K. Akai, RF Issues for High Intensity Factories, Proceedings of EPAC96, pp.205-209.
- [6]Y. Yamazaki and T. Kageyama, Particle Accel., <u>44</u> pp.107-127 (1994).
- [7]T. Furuya, et al., Proceedings of EPAC96, pp.2127-29.
- [8]S. Mitsunobu, et al., Status and Development of Superconducting Cavity for KEKB, to be published in Proceedings of 1997 Particle Accelerator Conference, Vancouver, May 1997.
- [9]M. Izawa, et al., Phys. Rev. Lett., 74 5044 (1995).
- [10]Z.Y. Guo, et al., The Experimental Study on Beam-Photoelectron Instability in BEPC, to be published in Proceedings of 1997 Particle Accelerator Conference, Vancouver, May 1997.
- [11]K. Yokoya, private communication.
- [12]T.O. Raubenheimer and F. Zimmerman, SLAC PUB-95-6740 (1995).
- [13]G.V. Stupakov, et al., SLAC PUB-95-6805 (1995).
- [14]J. Byrd, et al., First Observation of Fast Ion Instability, Phys. Rev. Lett., June 1997.
- [15]H. Fukuma, et al., Experimental Observation of the Ion-Related Coupled Bunch Instability in a Bunch Train in TRISTAN AR, to be published in Proceedings of 1997 Particle Accelerator Conference, Vancouver, May 1997.
- [16]Study of CP Violation in B Meson Decays, KEK Report 95-1, April 1995.
- [17]BaBar Technical Design Report, SLAC-R-95-457, March 1995.
- [18]R.B. Palmer, SLAC-PUB 4707 (1988).
- [19]K. Oide and K. Yokoya, Phys. Rev. A40 315 (1989).
- [20]The KLOE collaboration, KLOE, a General Purpose Detector for DAΦNE, Frascati Internal Note LNF-92/109, April 1992.
- [21] The FINUDA collaboration, FINUDA, a Detector for Nuclear Physics at DAΦNE, Frascati Internal Note LNF-93/021, May 1993.